

Chapter 14

The Tanks-In-Series Model

- We have learnt how to calculate the conversion in a series of mixed flow reactors. And we know when the number of tanks go to infinity, we get a plug flow performance.
- Here we have a non-ideal flow reactor, and **suppose** there were some equal-size mixed flow reactors, they have same performance as the non-ideal reactor.
- We try to find how many they are in this chapter.

- 14.1 Pulse Response Experiments and the RTD

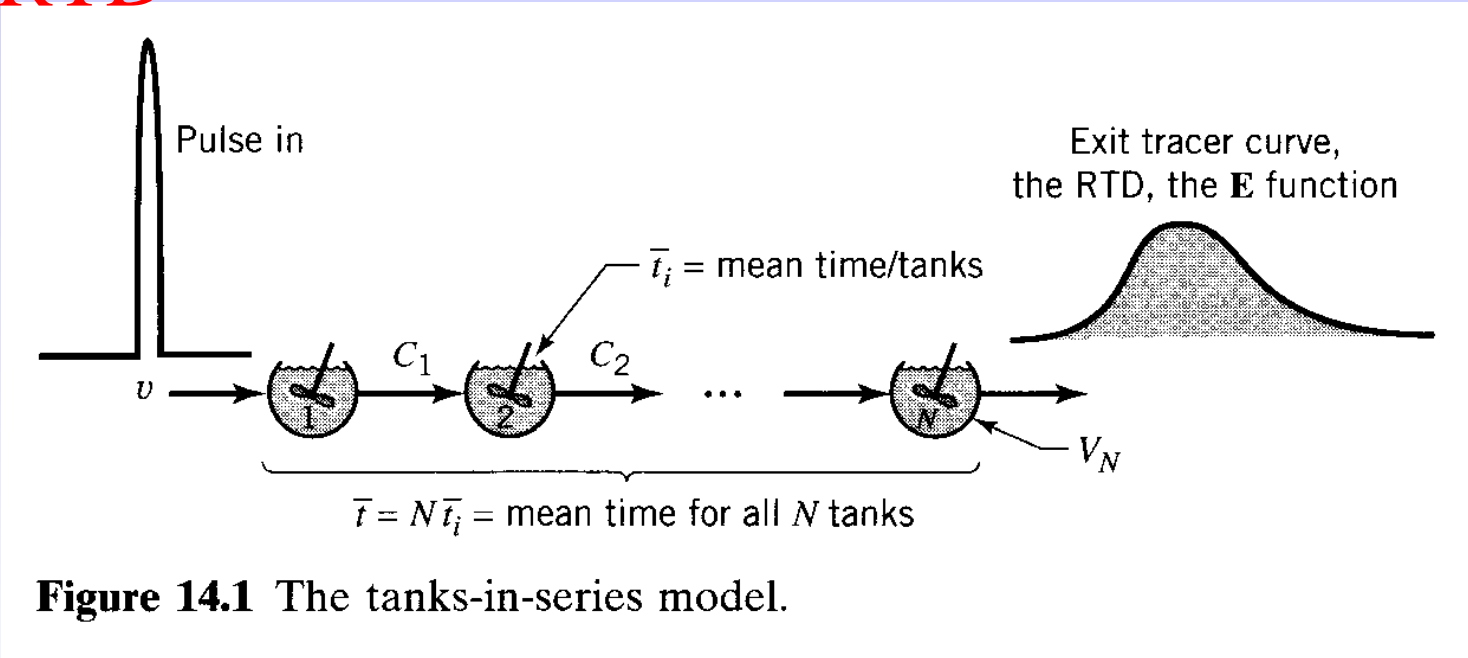


Figure 14.1 The tanks-in-series model.

- For the first tank at any time after t

$$\left(\begin{array}{c} \text{rate of disappearance} \\ \text{of tracer} \end{array} \right) = \left(\begin{array}{c} \text{input} \\ \text{rate} \end{array} \right) - \left(\begin{array}{c} \text{output} \\ \text{rate} \end{array} \right)$$

$$\left(\begin{array}{c} \text{rate of disappearance} \\ \text{of tracer} \end{array} \right) = \left(\begin{array}{c} \text{input} \\ \text{rate} \end{array} \right) - \left(\begin{array}{c} \text{output} \\ \text{rate} \end{array} \right)$$

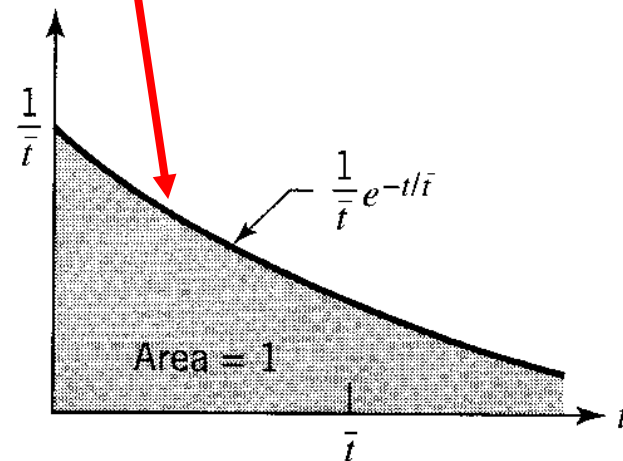
$$V_1 \frac{dC_1}{dt} = 0 - vC_1 \quad [mol \text{ tracer}/s]$$

Important: This is not a steady-state

$$\int_{C_0}^{C_1} \frac{dC_1}{C_1} = -\frac{1}{\bar{t}_1} \int_0^t dt \quad \Rightarrow \quad \frac{C_1}{C_0} = e^{-\frac{t}{\bar{t}_1}} \quad \int_0^{\infty} \frac{C_1}{C_0} dt = \int_0^{\infty} e^{-\frac{t}{\bar{t}_1}} dt = \bar{t}$$

$$\bar{t}_1 E_1 = e^{-\frac{t}{\bar{t}_1}} \quad [N = 1]$$

See Fig. 11.14



For the second tank

$$V_2 \frac{dC_2}{dt} = vC_1 - vC_2 \quad [mol \text{ tracer}/s]$$

$$V_2 \frac{dC_2}{dt} = vC_0 e^{-\frac{t}{\bar{t}_1}} - vC_2$$

$$\bar{t}_2 E_2 = \frac{t}{\bar{t}_2} e^{-\frac{t}{\bar{t}_2}} \quad [N = 2]$$

For the Nth tank

$$\bar{t} E = \left(\frac{t}{\bar{t}} \right)^{N-1} \frac{N^N}{(N-1)!} e^{-\frac{tN}{\bar{t}}} \quad \bar{t} = N\bar{t}_i \quad \sigma^2 = \frac{\bar{t}^2}{N}$$

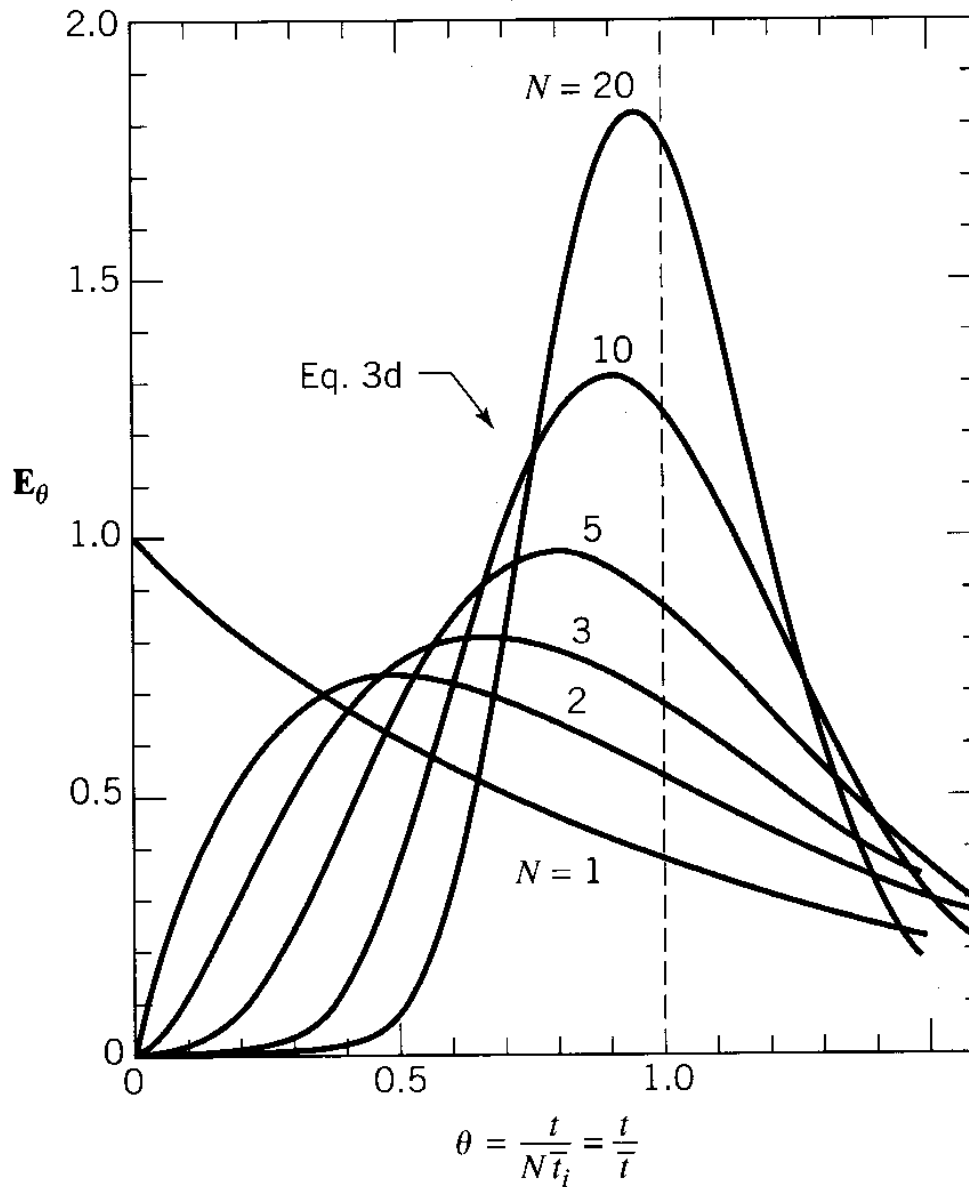
For the Nth tank

$$\bar{t}E = \left(\frac{t}{\bar{t}}\right)^{N-1} \frac{N^N}{(N-1)!} e^{-\frac{tN}{\bar{t}}} \quad \bar{t} = N\bar{t}_i \quad \sigma^2 = \frac{\bar{t}^2}{N}$$

$$\bar{t}_i E = \left(\frac{t}{\bar{t}_i}\right)^{N-1} \frac{1}{(N-1)!} e^{-\frac{t}{\bar{t}_i}} \quad \bar{t}_i = \frac{\bar{t}}{N} \quad \sigma^2 = N\bar{t}_i^2$$

$$E_{\theta_i} = \bar{t}_i E = \frac{\theta_i^{N-1}}{(N-1)!} e^{-\theta_i} \quad \sigma_{\theta_i}^2 = N \quad \left(\theta_i = \frac{t}{\bar{t}_i}\right)$$

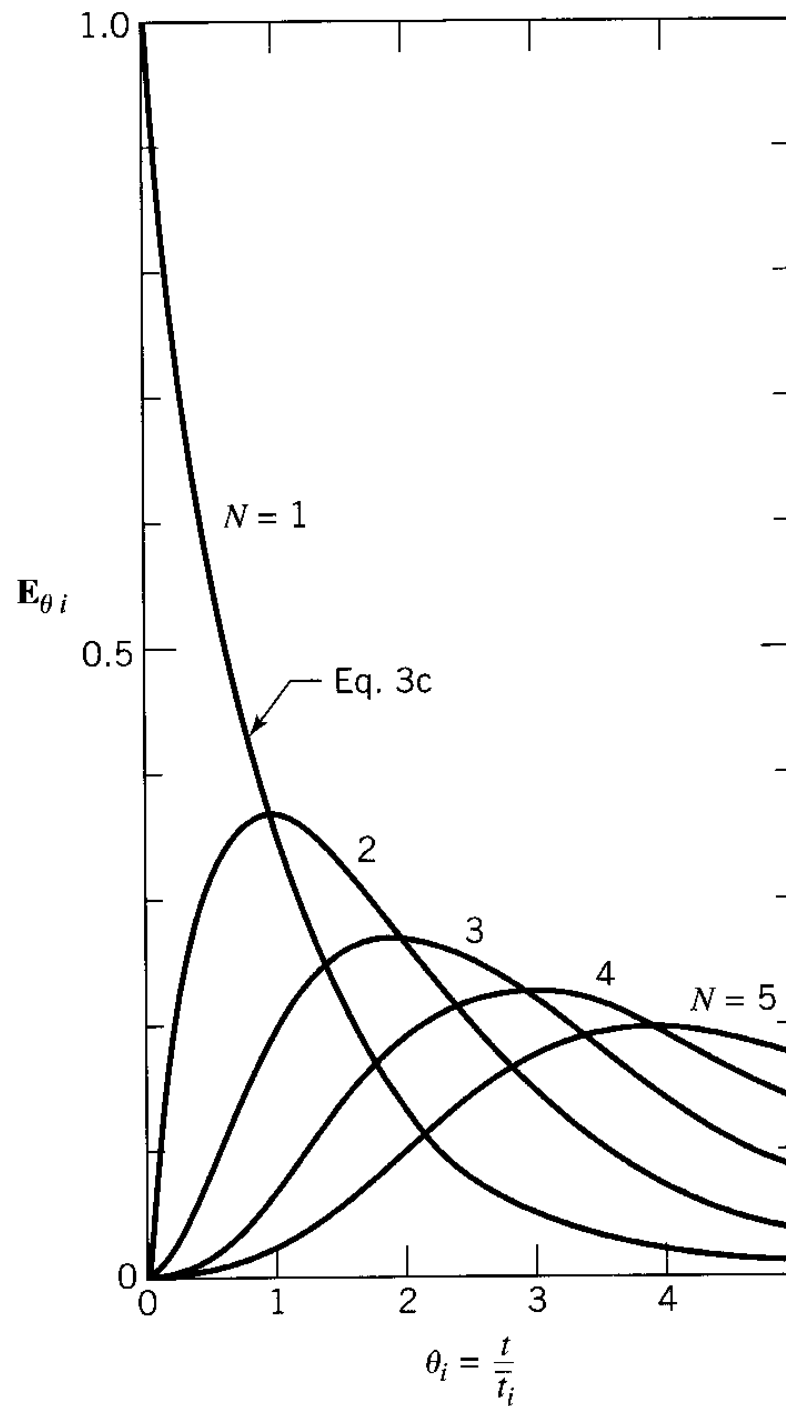
$$E_{\theta} = (N\bar{t}_i)E = N \frac{(N\theta)^{N-1}}{(N-1)!} e^{-N\theta} \quad \sigma_{\theta}^2 = \frac{1}{N} \quad \left(\theta = \frac{t}{\bar{t}}\right)$$



For N tanks

Figure 14.2 RTD curves for the tanks-in-series model, Eq. 3.

For the Nth tank



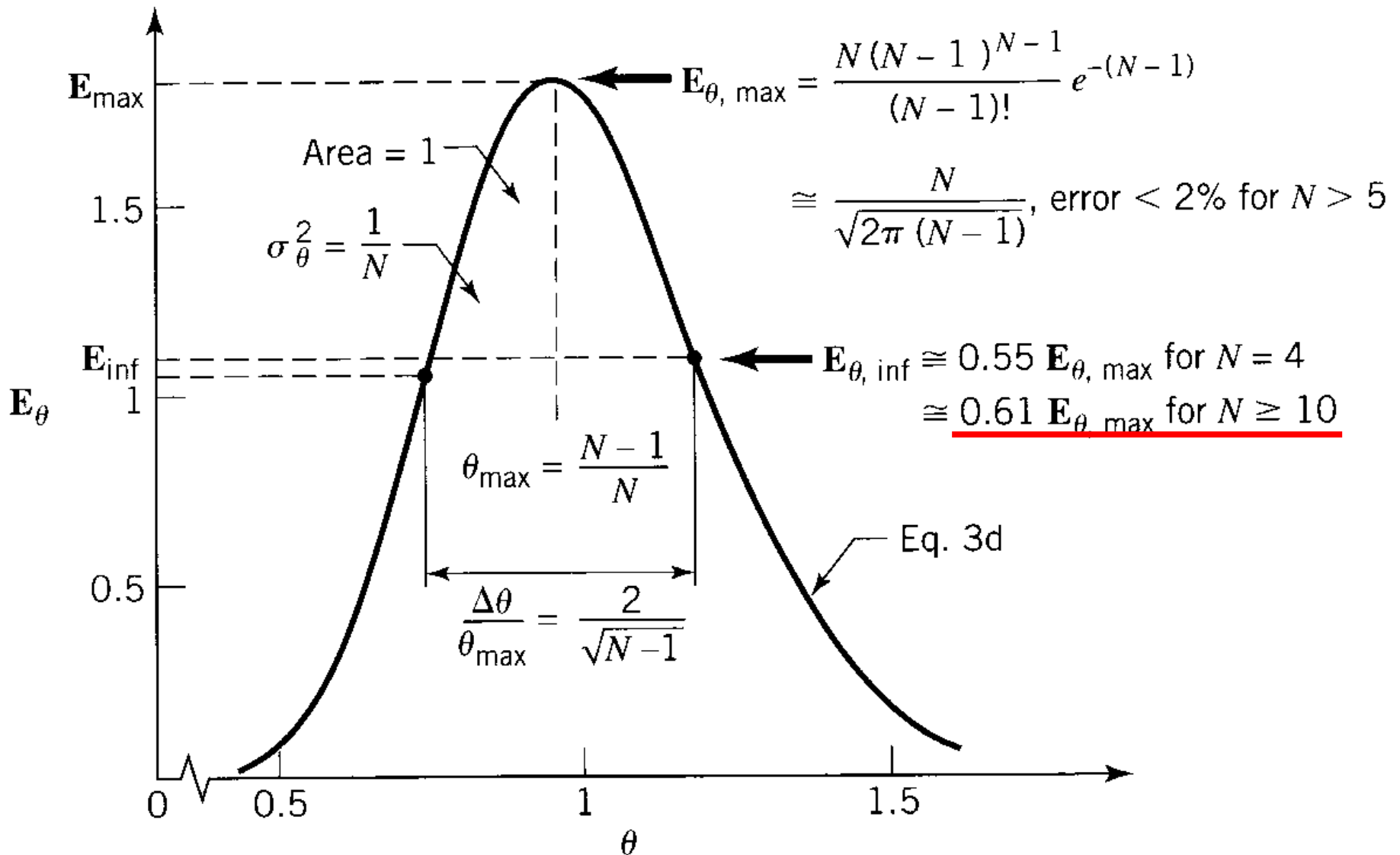


Figure 14.3 Properties of the RTD curve for the tanks-in-series model.

- Comparison between dispersion and tank-in-series models
- The link of two models

$$\sigma_{\theta}^2 = \frac{1}{N} \quad \text{tank in series model}$$

$$\sigma_{\theta}^2 = 2 \frac{D}{uL} \quad \text{dispersion model with small deviation from plug flow}$$

$$\sigma_{\theta}^2 = 2 \left(\frac{D}{uL} \right) - 2 \left(\frac{D}{uL} \right)^2 (1 - \exp(-uL/D)) \quad \text{dispersion model with closed boundary condition}$$

$$\sigma_{\theta}^2 = 2 \frac{D}{uL} + 8 \left(\frac{D}{uL} \right)^2 \quad \text{dispersion model with open - open condition}$$

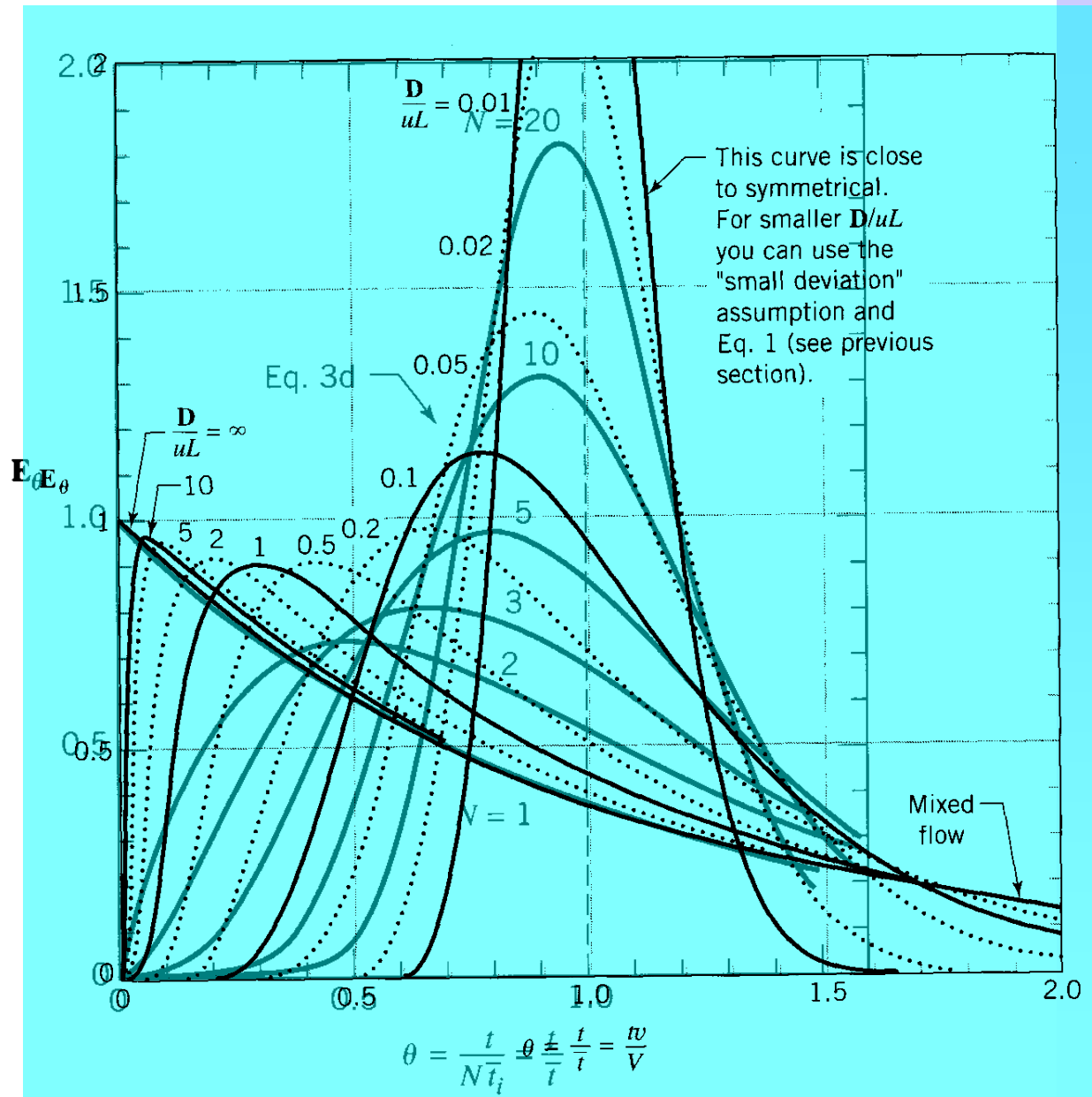


Figure 14.2 RTD curves for the tanks-in-series model, Eq. 3.

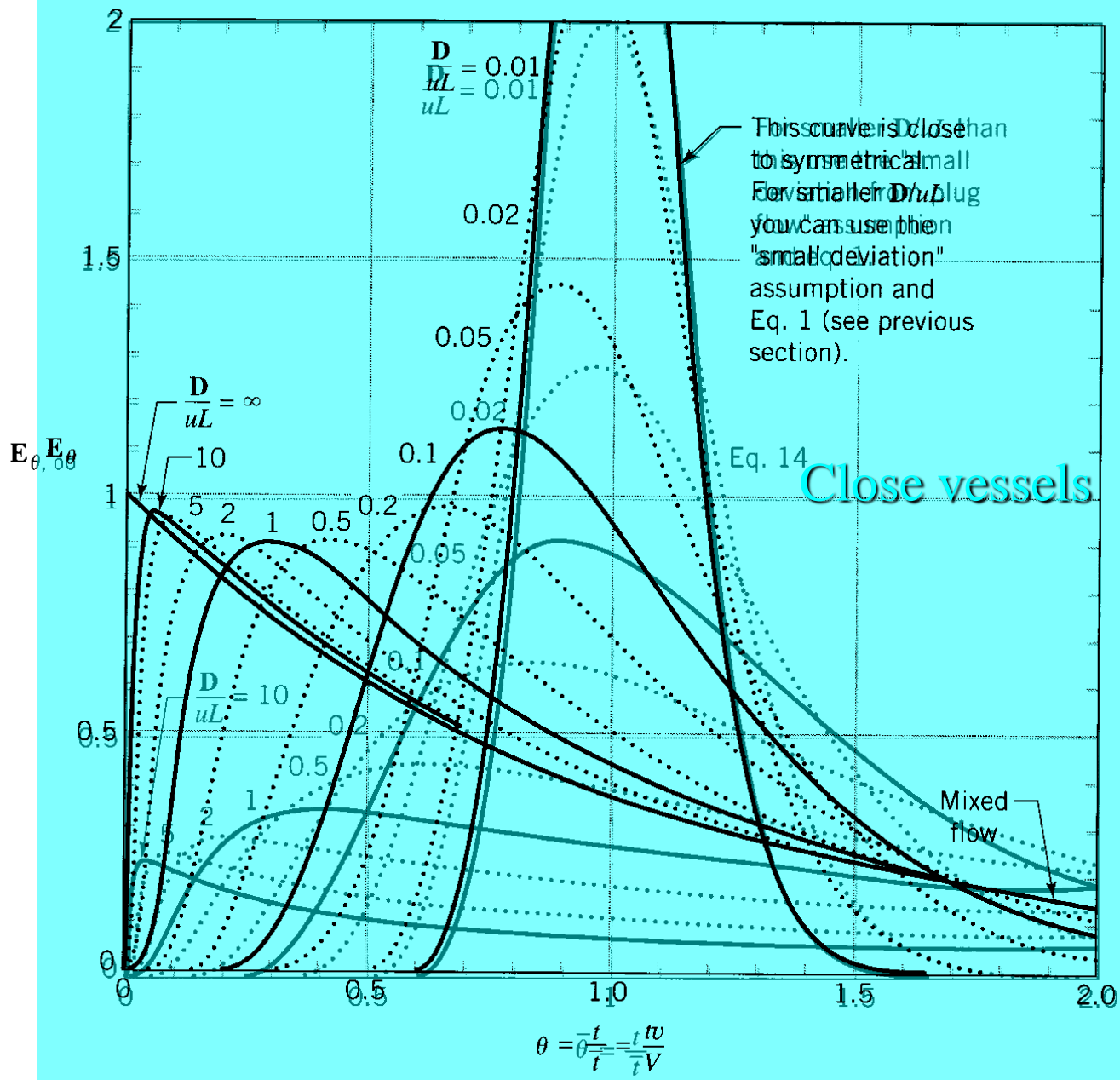


Figure 13.10 Tracer response curves for “open” vessels having large deviations from plug flow.

- Comments and Extensions
- Independence
- Independence means that the fluid loses its memory as it passes from vessel to vessel. Thus a faster moving fluid element in one vessel does not remember this fact in the vessel and doesn't preferentially flow faster there. Laminar flow often does not satisfy this requirement; however, complete mixing of fluid between units satisfies this condition.

- With the per-condition of independence we have
- if M tanks are connected to N more tanks (all of the same size) then the individual means and variance (in ordinary time units) are additive

$$\bar{t}_{M+N} = \bar{t}_M + \bar{t}_N \quad \text{and} \quad \sigma_{M+N}^2 = \sigma_M^2 + \sigma_N^2$$

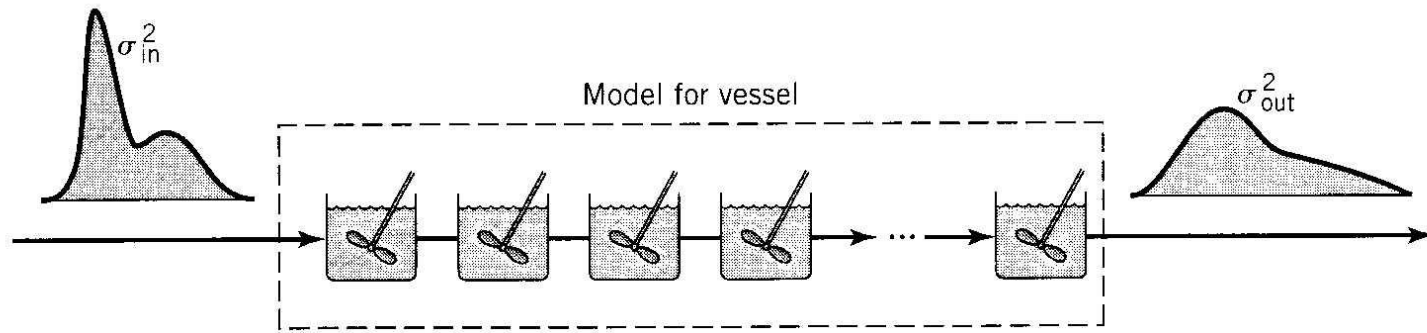
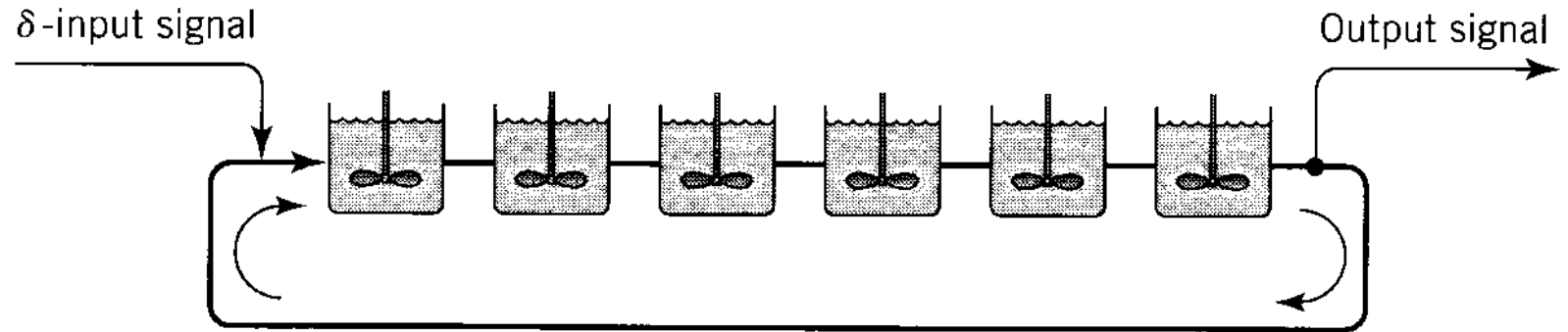


Figure 14.4 For any one-shot tracer input Eq. 4 relates input, output, and number of tanks.

- If we introduce any one-shot tracer input into N tanks, we can write

$$\Delta\sigma^2 = \sigma_{out}^2 - \sigma_{in}^2 = \frac{(\Delta\bar{t})^2}{N}$$

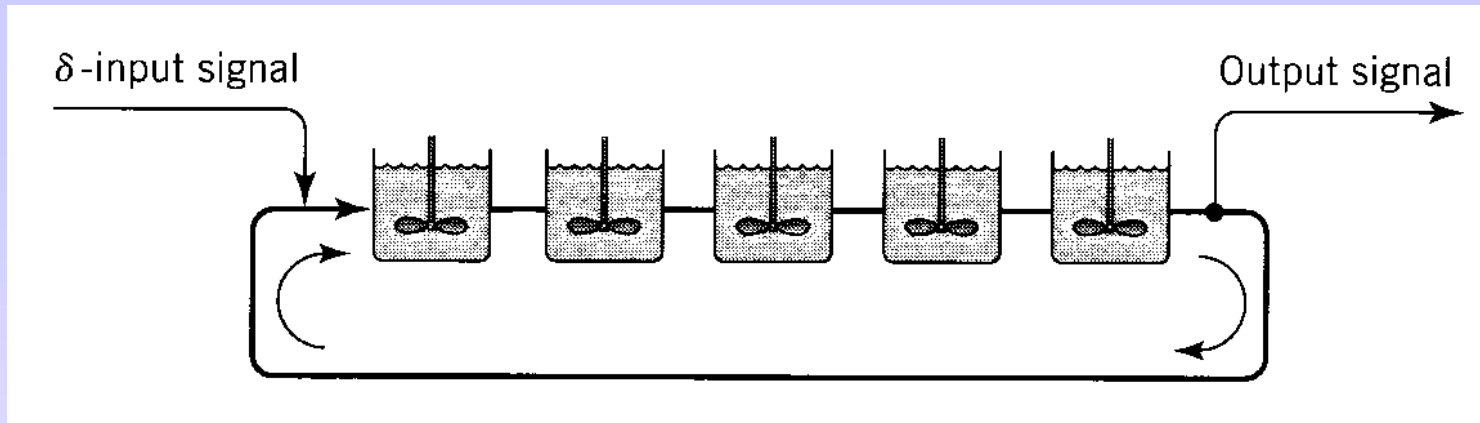
- Close Recirculation System



$$\bar{t}_i C_{\text{pulse}} = e^{-t/\bar{t}_i} \sum_{m=1}^{\infty} \frac{(t/\bar{t}_i)^{mN-1}}{(mN-1)!}$$

$$C_{\theta_i, \text{pulse}} = e^{-\theta_i} \sum_{m=1}^{\infty} \frac{\theta_i^{mN-1}}{(mN-1)!}$$

$$C_{\theta, \text{pulse}} = Ne^{-N\theta} \sum_{m=1}^{\infty} \frac{(N\theta)^{mN-1}}{(mN-1)!}$$



- If we have 5 tanks in series

$$C_{\text{pulse}} = \frac{5}{\bar{t}} e^{-5t/\bar{t}} \left[\frac{(5t/\bar{t})^4}{4!} + \frac{(5t/\bar{t})^9}{9!} + \dots \right]$$

$$C_{\theta_i, \text{pulse}} = e^{-\theta_i} \left[\frac{\theta_i^4}{4!} + \frac{\theta_i^9}{9!} + \frac{\theta_i^{14}}{14!} + \dots \right]$$

$$C_{\theta, \text{pulse}} = 5e^{-5\theta} \left[\frac{(5\theta)^4}{4!} + \frac{(5\theta)^9}{9!} + \dots \right]$$

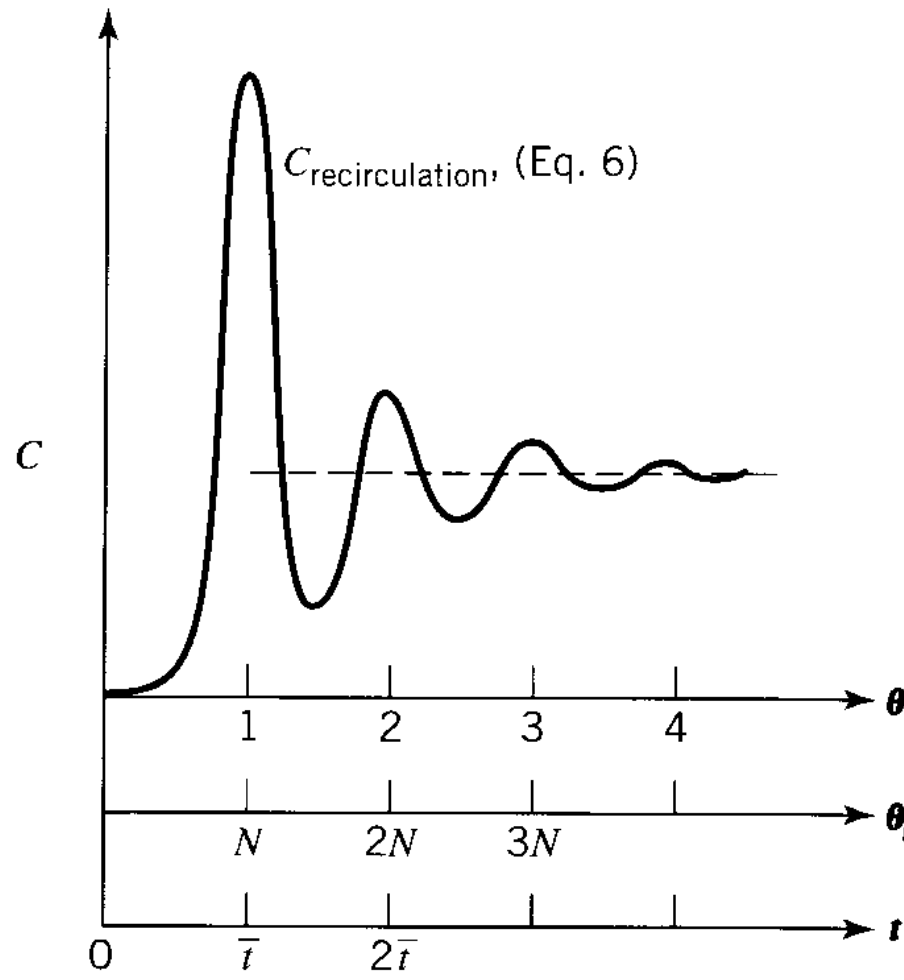
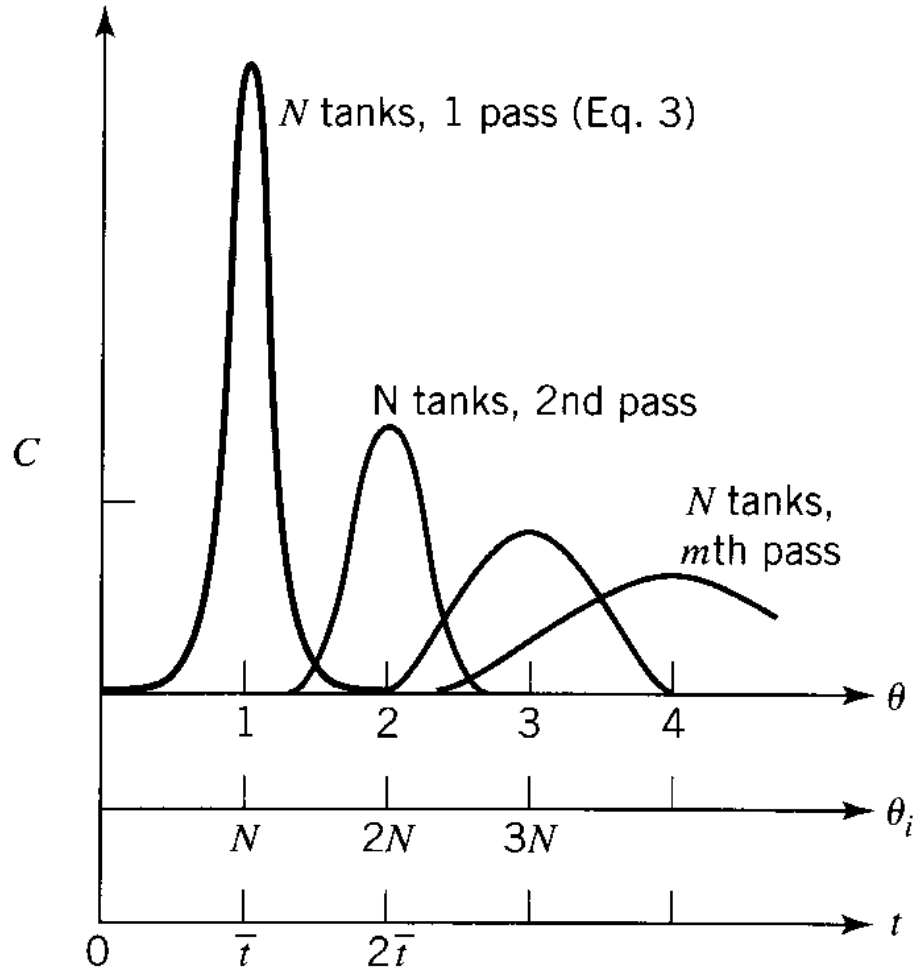


Figure 14.5 Tracer signal in a recirculating system.

- Recirculation with Throughflow

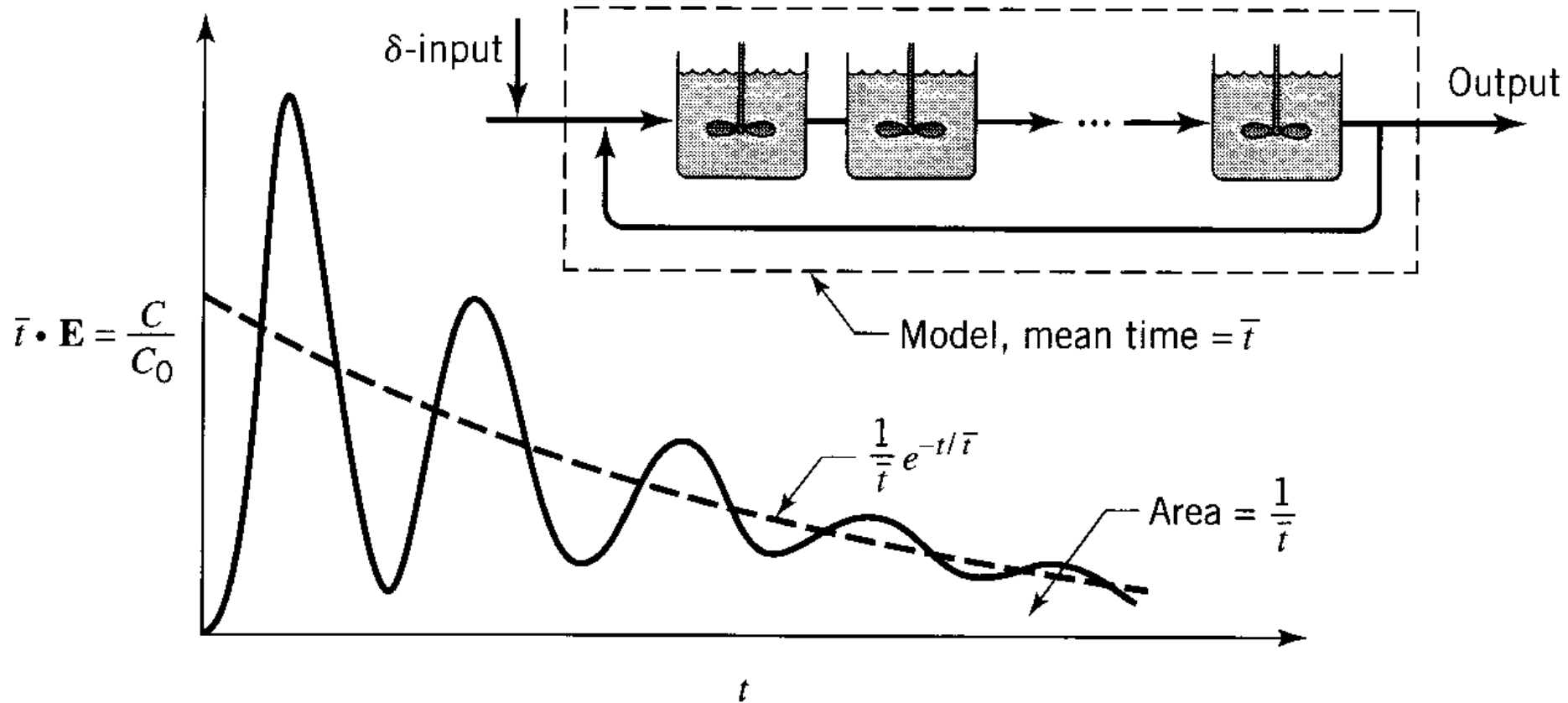
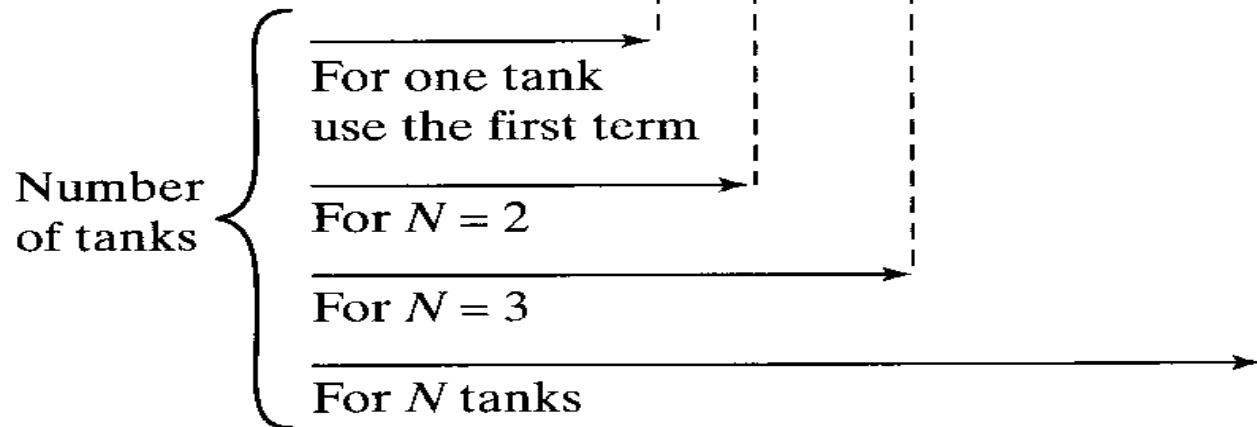


Figure 14.6 Recirculation with slow throughflow.

- Step Response Experiments and the F Curve
- The output F curve from a series of N ideal stirred tanks is

$$\mathbf{F} = 1 - e^{-N\theta} \left[1 + N\theta + \frac{(N\theta)^2}{2!} + \dots + \frac{(N\theta)^{N-1}}{(N-1)!} + \dots \right]$$

$$\mathbf{F} = 1 - e^{-\theta_i} \left[1 + \theta_i + \frac{\theta_i^2}{2!} + \dots + \frac{\theta_i^{N-1}}{(N-1)!} + \dots \right]$$



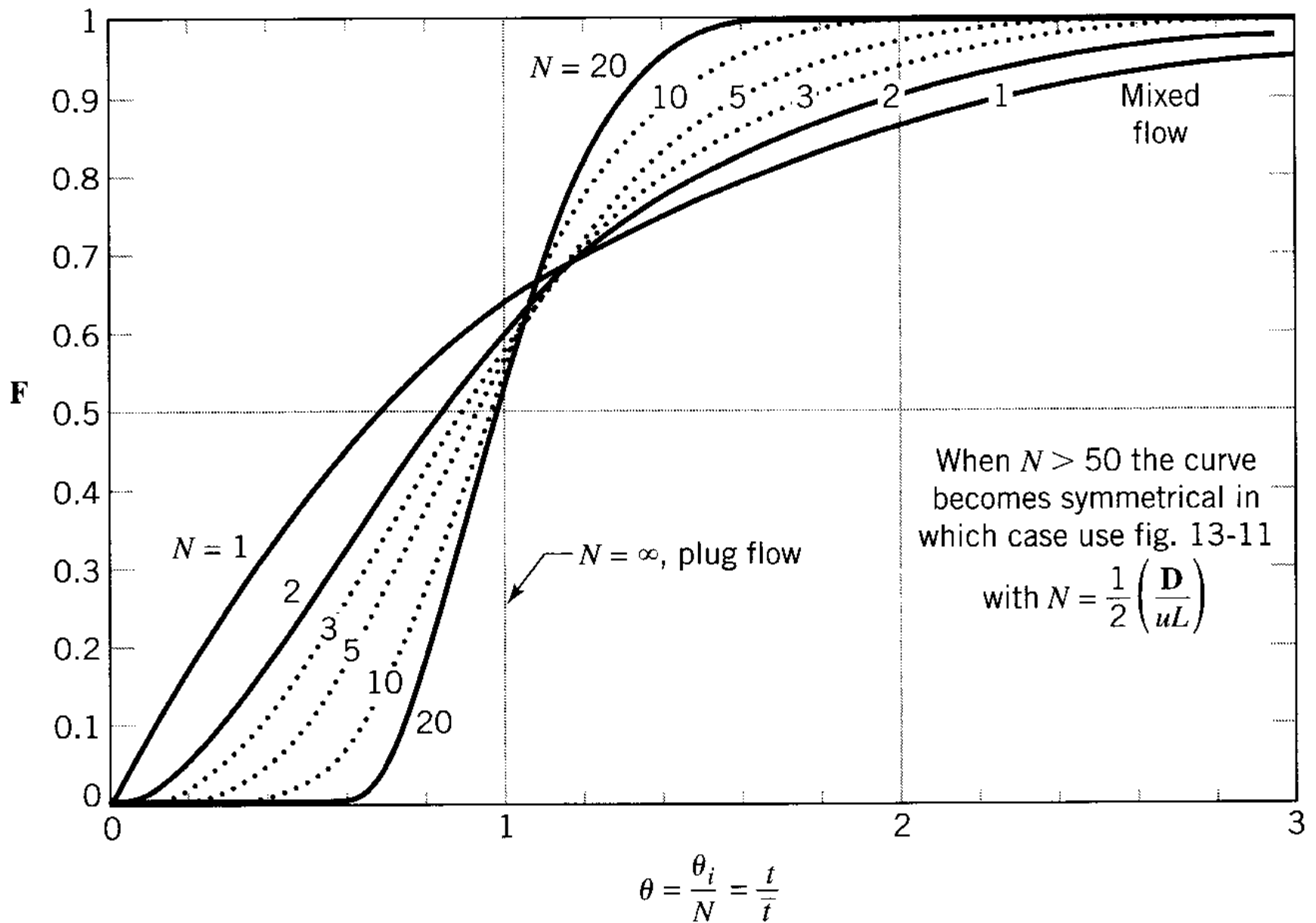


Figure 14.7 The F curve for the tanks-in-series model, from MacMullin and Weber (1935).

- 14.2 Chemical Conversion

- The conversion equation has been developed in chapter 6

- For a single tank: $\frac{C_A}{C_{A0}} = \frac{1}{1 + k\bar{t}_i} = \frac{1}{1 + k\bar{t}}$

- For N tanks in series:

$$\frac{C_A}{C_{A0}} = \frac{1}{(1 + k\bar{t}_i)^N} = \frac{1}{\left(1 + \frac{k\bar{t}}{N}\right)^N}$$

For small deviations from plug flow (large N)
comparison with plug flow

For same $C_{A \text{ final}}$ $\frac{V_{N \text{ tanks}}}{V_P} = 1 + k\bar{t}_i = 1 + \frac{k\bar{t}}{2N}$

For same volume V $\frac{C_{N \text{ tanks}}}{C_{AP}} = 1 + \frac{(k\bar{t})^2}{2N}$

$$\frac{C_A}{C_{A0}} = \frac{1}{(1 + k\bar{t}_i)^N} = \frac{1}{\left(1 + \frac{k\bar{t}}{N}\right)^N} \quad \text{For N tanks}$$

$$\frac{C_A}{C_{A0}} = \exp(-k\tau_P) \quad \text{For plug flow}$$

$$-k\tau_P = \ln \frac{C_A}{C_{A0}} = -N \ln \left(1 + \frac{k\bar{t}}{N}\right) \quad \ln(1+x) = x - \frac{x^2}{2} + \frac{x^3}{3} - \dots$$

$$-k\tau_P = \ln \frac{C_A}{C_{A0}} = -N \left(\frac{k\bar{t}}{N} - \frac{1}{2} \left(\frac{k\bar{t}}{N} \right)^2 \right) \quad \text{taking two terms only}$$

$$\frac{\bar{t}}{\tau_P} = \frac{1}{1 - \frac{1}{2} \frac{k\bar{t}}{N}} \quad \frac{1}{1-x} = 1 + x + x^2 + \dots$$

$$\frac{\bar{t}}{\tau_P} = 1 + \frac{k\bar{t}}{2N} = \frac{V_{N \text{ tanks}}}{V_p}$$

For small deviations from plug flow (large N)

comparison with plug flow

For same volume V

$$\frac{C_{N \text{ tanks}}}{C_{AP}} = 1 + \frac{(k\bar{t})^2}{2N} \quad \left(\frac{C_A}{C_{A0}} \right)_P = e^{-k\tau}$$

$$\left(\frac{C_A}{C_{A0}} \right)_N = \frac{1}{\left(1 + \frac{k\bar{t}}{N} \right)^N} \quad \lim_{N \rightarrow \infty} \frac{1}{\left(1 + \frac{k\bar{t}}{N} \right)^N} \quad \text{let } x = \frac{N}{k\tau}$$

$$\lim_{N \rightarrow \infty} \frac{1}{\left(1 + \frac{k\bar{t}}{N} \right)^N} = \lim_{x \rightarrow \infty} \frac{1}{\left(1 + \frac{1}{x} \right)^{xk\tau}} = \lim_{x \rightarrow \infty} \left[\left(1 + \frac{1}{x} \right)^x \right]^{-k\tau}$$

since $\lim_{x \rightarrow \infty} \left(1 + \frac{1}{x} \right)^x = e$ therefore $\lim_{N \rightarrow \infty} \frac{1}{\left(1 + \frac{k\bar{t}}{N} \right)^N} = e^{-k\tau}$

- Second-Order Reaction of a Microfluid

For $A \rightarrow R$ or $A + B \rightarrow R$ with $C_{A0} = C_{B0}$

We have learnt in Chapter 6 already

$$C_N = \frac{1}{4k\tau_i} \left(-2 + 2 \sqrt{-1 + 2 \sqrt{1 + 4kC_0k\tau_i}} \right) \left. \vphantom{\frac{1}{4k\tau_i}} \right\}^N$$

For all other reaction kinetics of microfluids,

$$\bar{t}_i = \frac{C_{Ai-1} - C_{Ai}}{-r_i} \quad \text{have to be solved numerically}$$

or graphically.

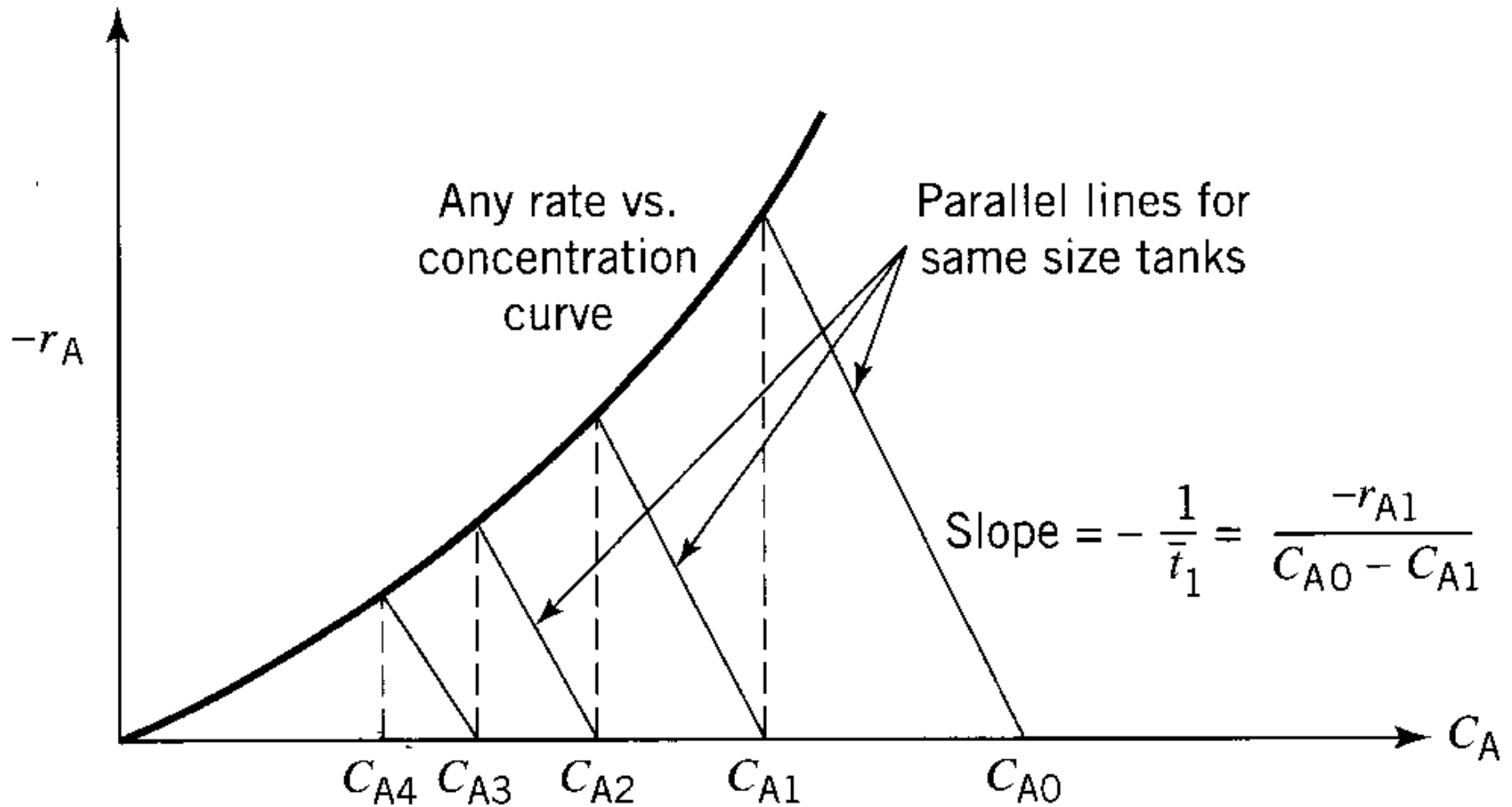


Figure 14.8 Graphical method of evaluating the performance of N tanks in series for any kinetics.

- Chemical Conversion of Macrofluid

$$\frac{C_A}{C_{A0}} = \frac{N^N}{(N-1)! \bar{t}^N} \int_0^\infty \left(\frac{C_A}{C_{A0}} \right)_{batch} t^{N-1} e^{-\frac{tN}{\bar{t}}} dt$$

$$\frac{C_A}{C_{A0}} = \int_0^\infty \left(\frac{C_A}{C_{A0}} \right)_{batch} E dt$$

$$\bar{t} E = \left(\frac{t}{\bar{t}} \right)^{N-1} \frac{N^N}{(N-1)!} e^{-\frac{tN}{\bar{t}}} \quad E = \frac{1}{\bar{t}} \left(\frac{t}{\bar{t}} \right)^{N-1} \frac{N^N}{(N-1)!} e^{-\frac{tN}{\bar{t}}}$$

$$\frac{C_A}{C_{A0}} = \int_0^\infty \left(\frac{C_A}{C_{A0}} \right)_{batch} \frac{1}{\bar{t}} \left(\frac{t}{\bar{t}} \right)^{N-1} \frac{N^N}{(N-1)!} e^{-\frac{tN}{\bar{t}}} dt$$

$$= \frac{N^N}{(N-1)! \bar{t}^N} \int_0^\infty \left(\frac{C_A}{C_{A0}} \right)_{batch} t^{N-1} e^{-\frac{tN}{\bar{t}}} dt$$

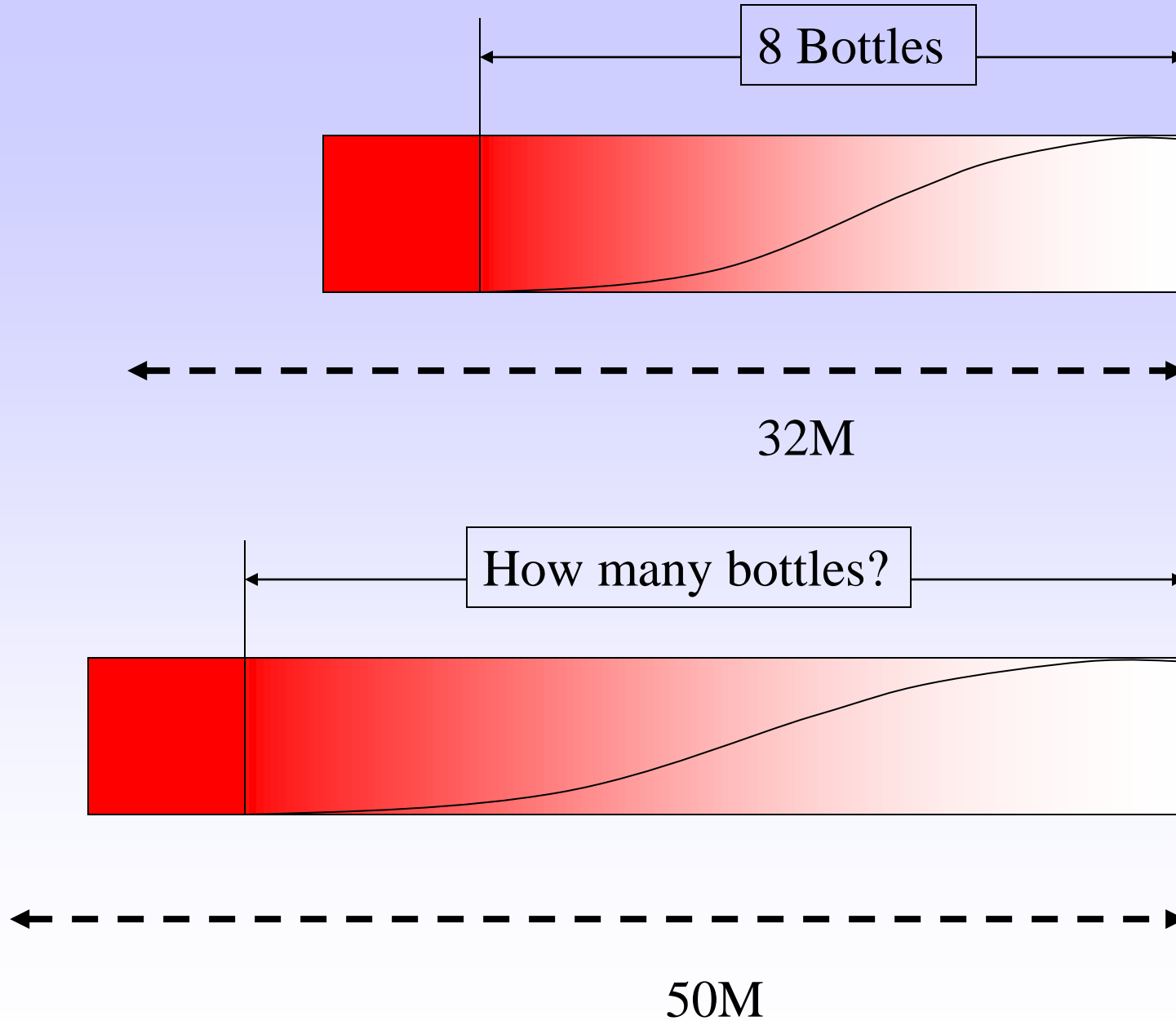
EXAMPLE 14.1 MODIFICATIONS TO A WINERY

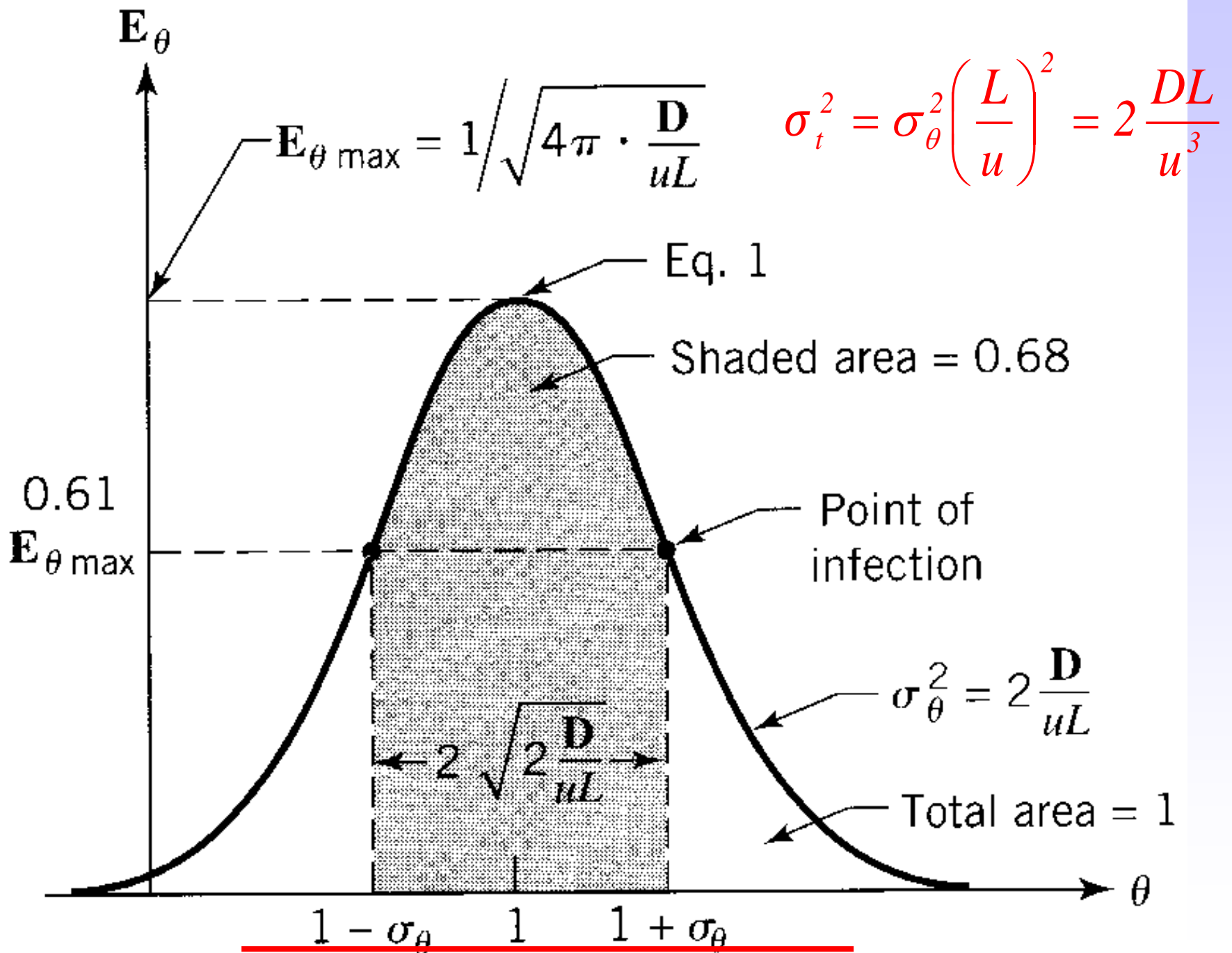
A small diameter pipe 32 m long runs from the fermentation room of a winery to the bottle filling cellar. Sometimes red wine is pumped through the pipe, sometimes white, and whenever the switch is made from one to the other a small amount of “house blend” rosé is produced (8 bottles). Because of some construction in the winery the pipeline length will have to be increased to 50 m. For the same flow rate of wine, how many bottles of rosé may we now expect to get each time we switch the flow?

SOLUTION

Figure E14.1 sketches the problem. Let the number of bottles, the spread, be related to σ .

Original:	$L_1 = 32 \text{ m}$	$\sigma_1 = 8$	$\sigma_1^2 = 64$
Longer pipe:	$L_2 = 50 \text{ m}$	$\sigma_2 = ?$	$\sigma_2^2 = ?$





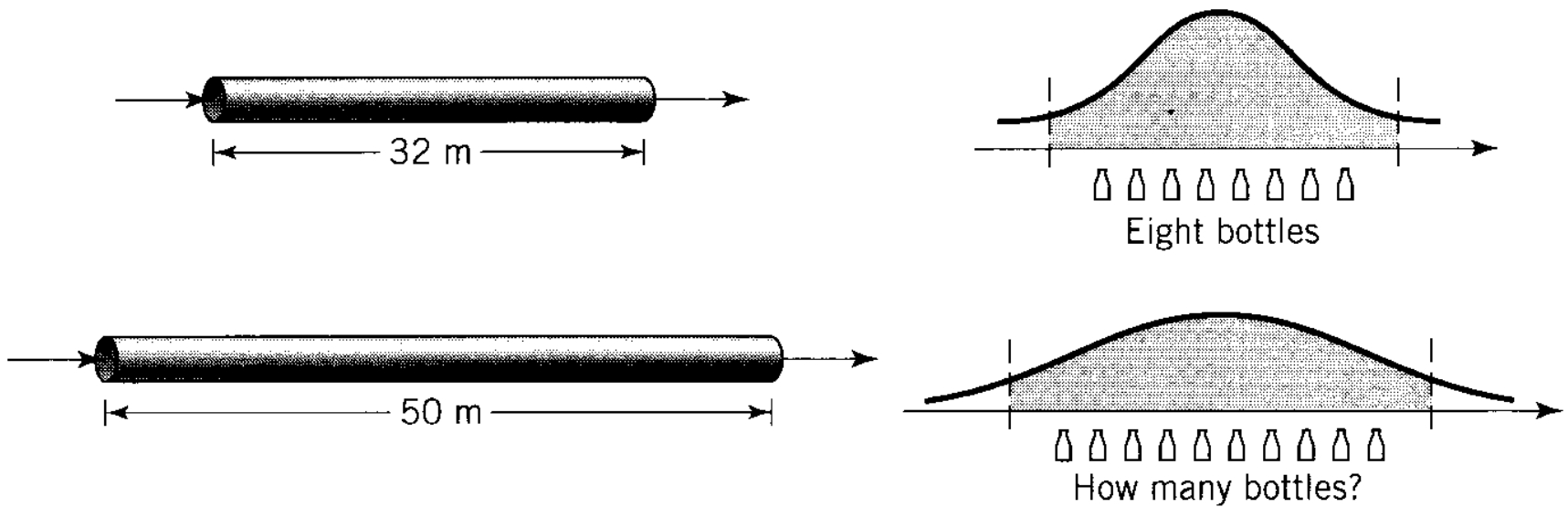


Figure E14.1

But for small deviations from plug flow, from Eq. 3 $\sigma^2 \propto N$ or $\sigma^2 \propto L$.

$$\therefore \frac{\sigma_2^2}{\sigma_1^2} = \frac{L_2}{L_1} = \frac{50}{32}$$

$$\therefore \sigma_2^2 = \frac{50}{32} (64) = 100$$

$$\therefore \sigma_2 = 10 \dots \text{or we can expect } \underline{\underline{10 \text{ bottles of vin rosé}}}$$

$$\sigma_t^2 = \sigma_\theta^2 \left(\frac{L}{u} \right)^2 = 2 \frac{DL}{u^3}$$

EXAMPLE 14.2 *A FABLE ON RIVER POLLUTION*

Last spring our office received complaints of a large fish kill along the Ohio River, indicating that someone had discharged highly toxic material into the river. Our water monitoring stations at Cincinnati and Portsmouth, Ohio (119 miles apart), report that a large slug of phenol is moving down the river, and we strongly suspect that this is the cause of the pollution. The slug took about 10.5 hours to pass the Portsmouth monitoring station, and its concentration peaked at 8:00 A.M. Monday. About 26 hours later the slug peaked at Cincinnati, taking 14 hours to pass this monitoring station.

Phenol is used at a number of locations on the Ohio River, and their distance upriver from Cincinnati are as follows:

Ashland, KY—150 miles upstream	Marietta, OH—303
Huntington, WV—168	Wheeling, WV—385
Pomeroy, OH—222	Steubenville, OH—425
Parkersburg, WV—290	Pittsburgh, PA—500

What can you say about the probable pollution source?

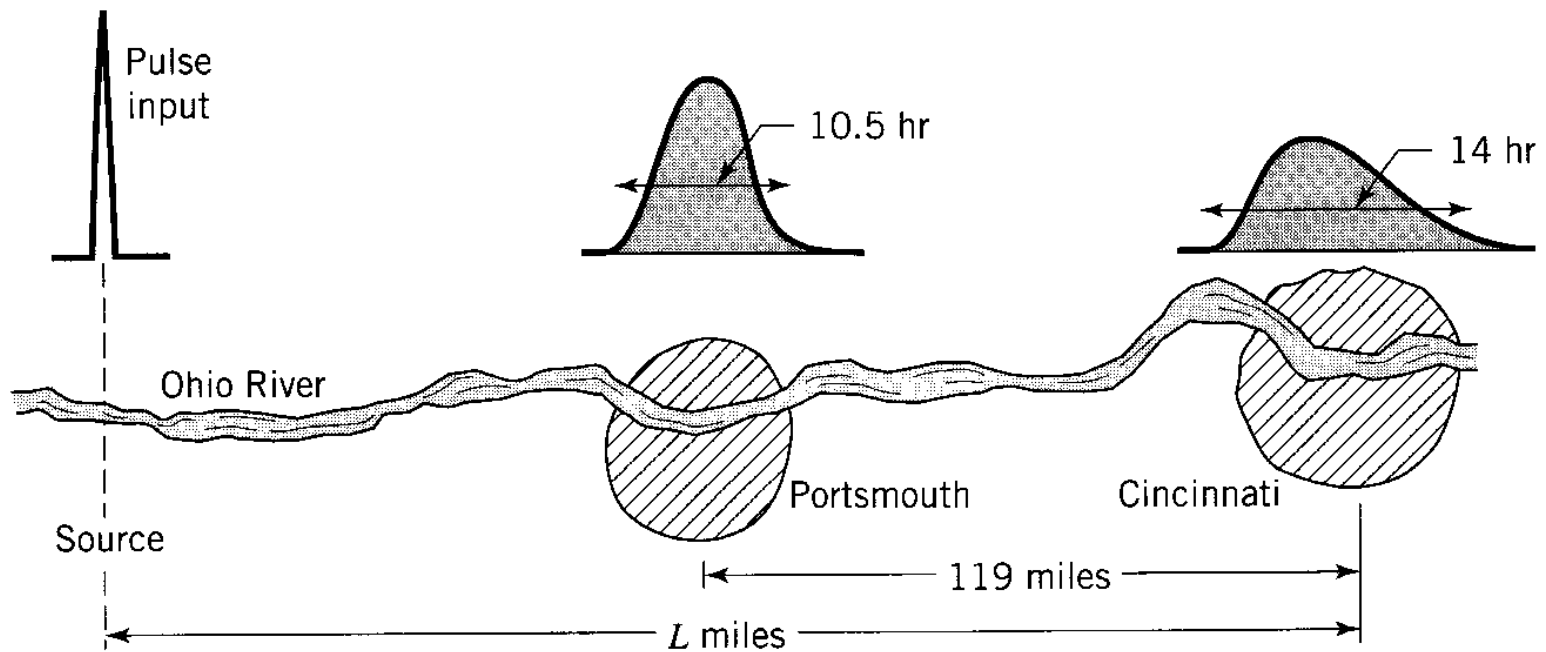


Figure E14.2

SOLUTION

Let us first sketch what is known, as shown in Fig. E14.2. To start, assume that a perfect pulse is injected. Then according to any reasonable flow model, either dispersion or tanks-in-series, we have

$$\sigma_{\text{tracer curve}}^2 \propto \left(\begin{array}{l} \text{distance from} \\ \text{point of origin} \end{array} \right) \quad \text{or} \quad \left(\begin{array}{l} \text{spread of} \\ \text{curve} \end{array} \right) \propto \sqrt{\begin{array}{l} \text{distance from} \\ \text{origin} \end{array}}$$

$$\sigma_t^2 = 2 \frac{DL}{u^3}$$



$$\left. \begin{aligned} \therefore \text{from Cincinnati:} \quad & 14 = k L^{1/2} \\ \therefore \text{from Portsmouth:} \quad & 10.5 = k(L - 119)^{1/2} \end{aligned} \right\}$$

Dividing one by the other gives

$$\frac{14}{10.5} = \sqrt{\frac{L}{L - 119}} \quad \dots \text{from which } \underline{\underline{L = 272 \text{ miles}}}$$

Comment. Since the dumping of the toxic phenol may not have occurred instantaneously, any location where $L \leq 272$ miles is suspect, or

- Ashland
 - Huntington
 - Pomeroy
- } ←

This solution assumes that different stretches of the Ohio River have the same flow and dispersion characteristics (reasonable), and that no suspect tributary joins the Ohio within 272 miles of Cincinnati. This is a poor assumption . . . check a map for the location of Charleston, WV, on the Kanawah River.

EXAMPLE 14.3 FLOW MODELS FROM RTD CURVES

Let us develop a tanks-in-series model to fit the RTD shown in Fig. E14.3a.

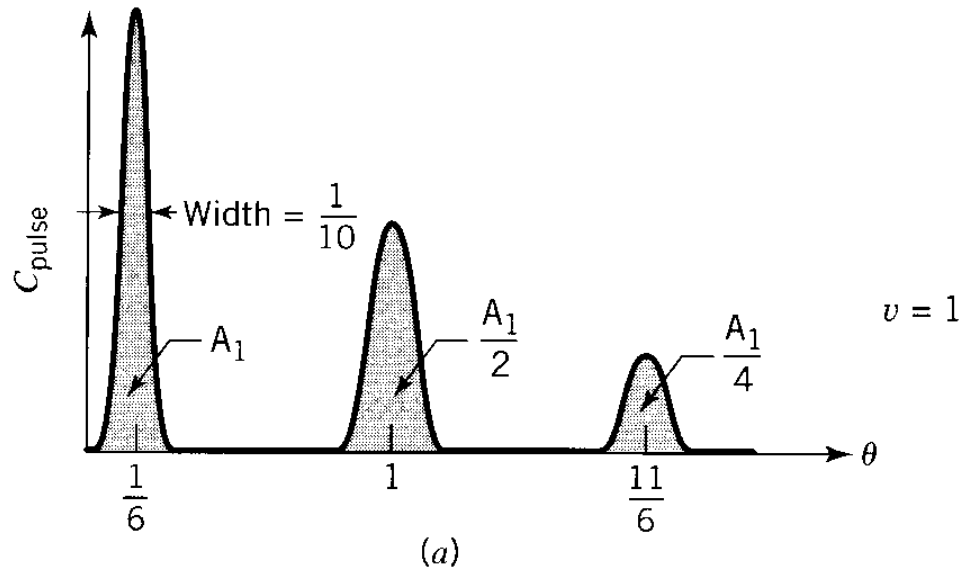
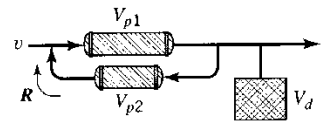


Figure E14.3a

SOLUTION

As a first approximation, assume that all the tracer curves are ideal pulses. We will later relax this assumption. Next notice that the first pulse appears early. This suggests a model as shown in Fig. E14.3b, where $v = 1$ and $V_1 + V_2 + V_d = 1$. In Chapter 12 we see the characteristics of this model, so let us fit it. Also it should be mentioned that we have a number of approaches. Here is one:



- Look at the ratio of areas of the first two peaks

See P285

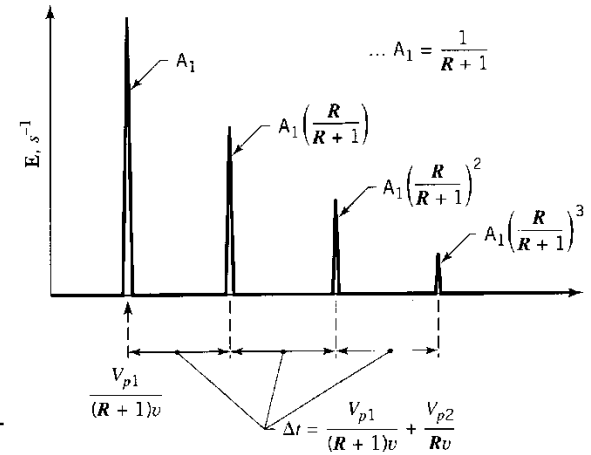
$$\frac{A_2}{A_1} = \frac{1}{2} = \frac{R}{R+1} \quad \dots \quad \underline{\underline{R = 1}}$$

- From the location of the first peak

$$\frac{V_1}{(R+1)v} = \frac{V_1}{(1+1)v} = \frac{1}{6} \quad \dots \quad \underline{\underline{V_1 = \frac{1}{3}}}$$

- From the time between peaks

$$\Delta\theta = \frac{5}{6} = \frac{(1/3)}{(1+1)1} + \frac{V_2}{1(1)} \quad \dots \quad \underline{\underline{V_2 = \frac{2}{3}}}$$



Since $V_1 + V_2$ add up to 1, there is no dead volume, so at this point our model reduces to Fig. E14.3c. Now relax the plug flow assumption and adopt the tanks-in-series model. From Fig. 14.3

For the first peak, and for any other peaks,
 $\Delta \theta$ is the width between infection points.

θ_{\max} is the θ value when E_{θ} gets the maximum

$$\frac{\Delta \theta}{\theta_{\max}} = \frac{1/10}{1/6} = \frac{2}{\sqrt{N-1}} \quad \dots \quad \underline{\underline{N = 12}}$$

So our model finally is shown in Fig. E14.3d.

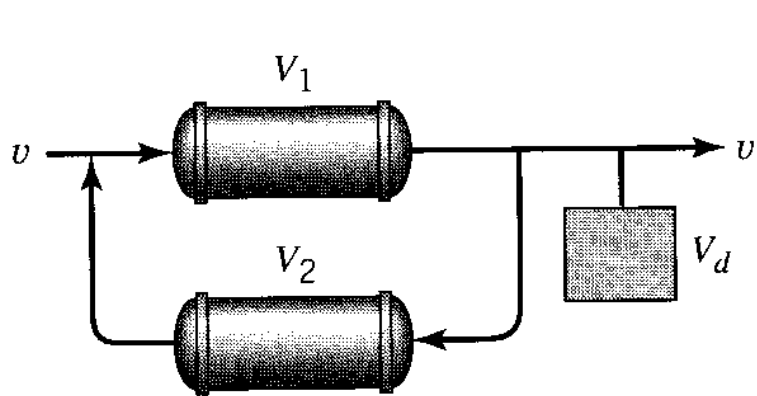
Extension :

what is the width of the second peak?

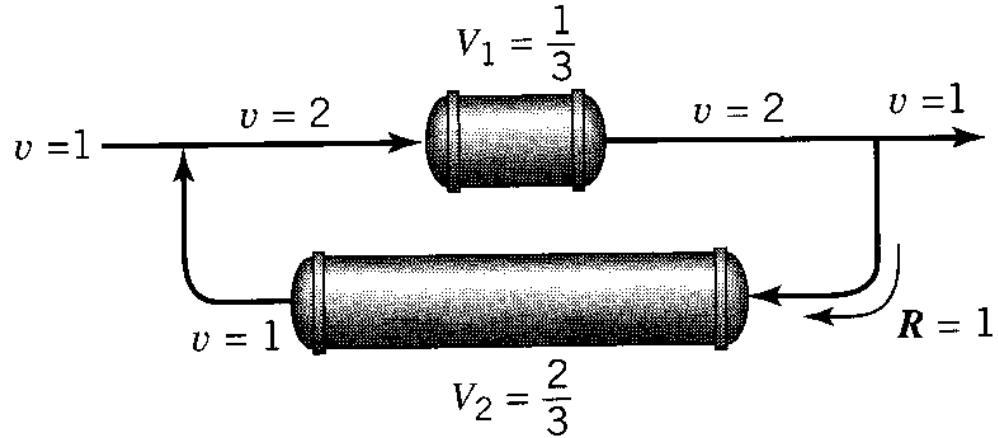
$$\frac{\Delta \theta}{\theta_{\max}} = \frac{2}{\sqrt{N-1}} \quad \frac{\Delta \theta}{1} = \frac{2}{\sqrt{(12+24)-1}} \quad \Delta \theta = 0.34$$

And the third?

$$\frac{\Delta \theta}{11/6} = \frac{2}{\sqrt{(12+24)-1}} \quad \Delta \theta = 0.62$$

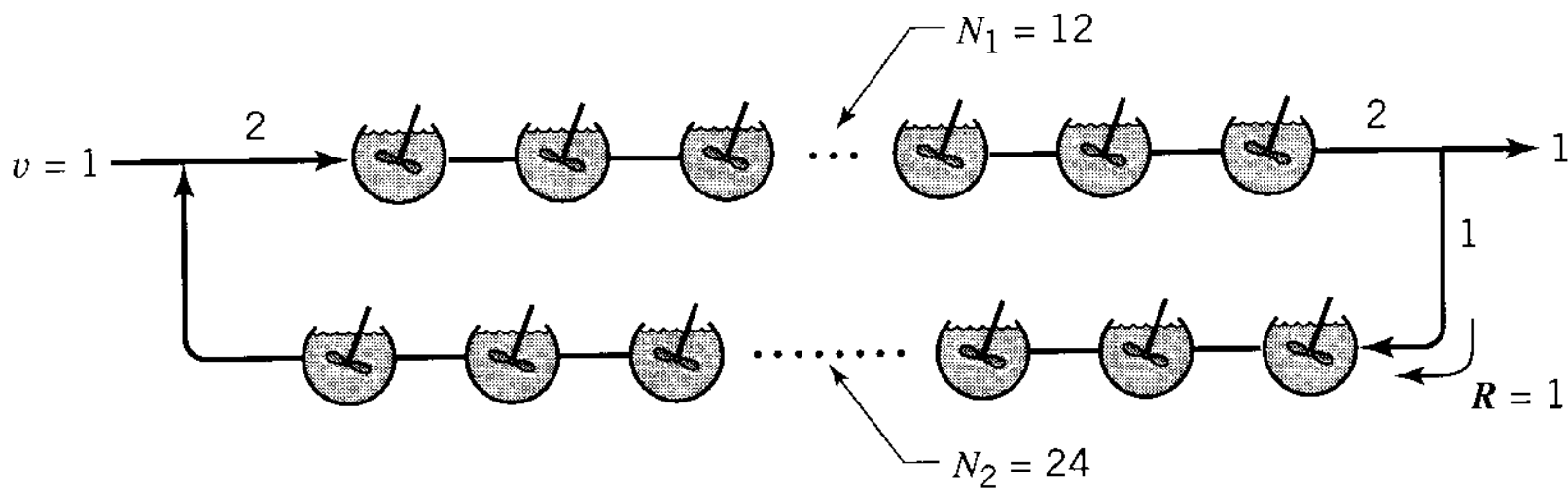


(b)



(c)

Figure E14.3b and c

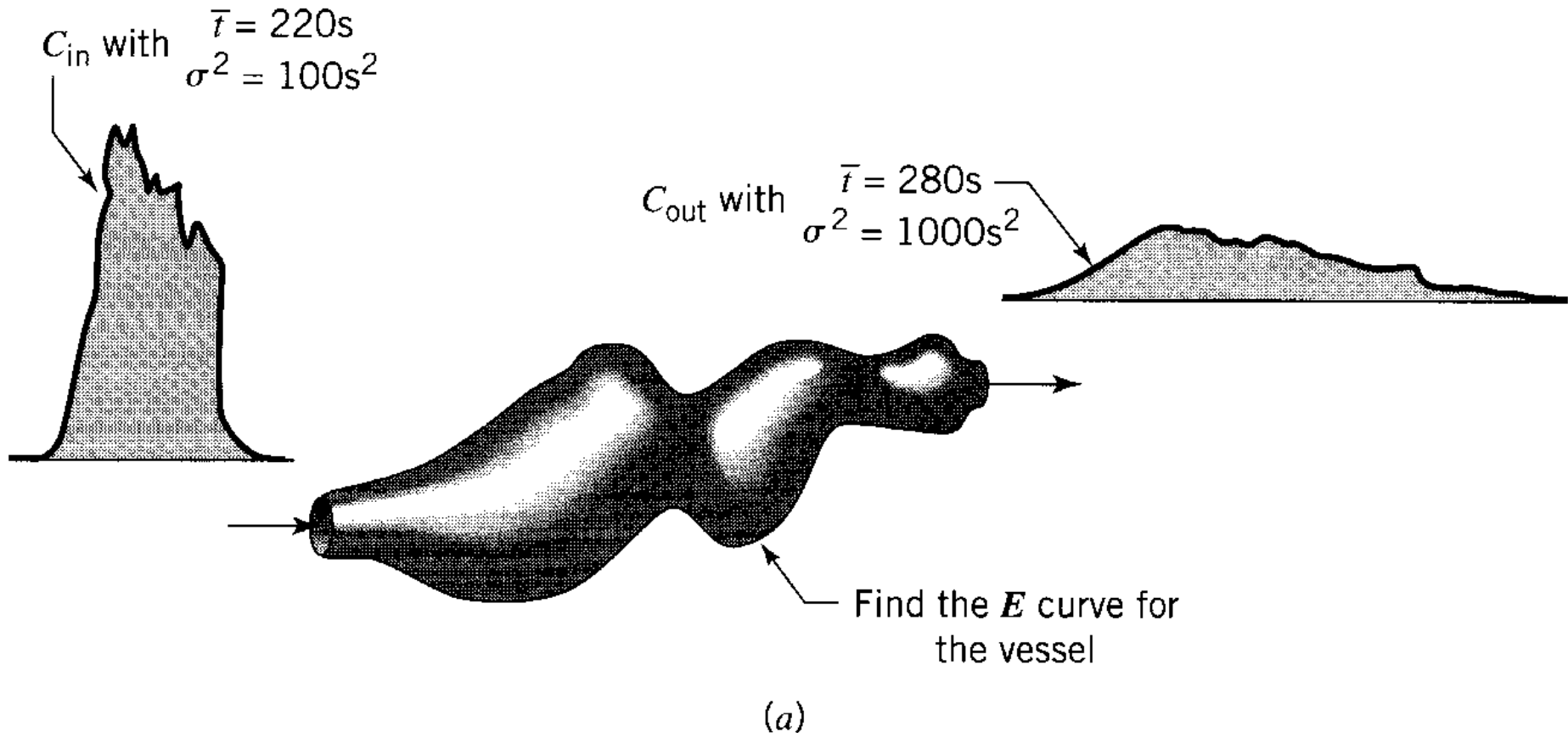


(d)

Figure E14.3d

EXAMPLE 14.4**FINDING THE VESSEL E CURVE USING A SLOPPY TRACER INPUT**

Given C_{in} and C_{out} as well as the location and spread of these tracer curves, as shown in Fig. E14.4a estimate the vessel E curve. We suspect that the tanks-in-series model reasonably represents the flow in the vessel.

**Figure E14.4a**

SOLUTION

From Fig. E14.4a we have, for the vessel,

$$\Delta \bar{t} = 280 - 220 = 60 \text{ s}$$

$$\Delta(\sigma^2) = 1000 - 100 = 900 \text{ s}^2$$

Equation 3 represents the tanks-in-series model and gives

$$\sigma^2 = \frac{\bar{t}^2}{N} \quad N = \frac{(\Delta \bar{t})^2}{\Delta(\sigma^2)} = \frac{60^2}{900} = 4 \text{ tanks}$$

So from Eq. 3a, for N tanks-in-series we have

$$\mathbf{E} = \frac{t^{N-1}}{\bar{t}^N} \cdot \frac{N^N}{(N-1)!} e^{-tN/\bar{t}}$$

and for $N = 4$

$$\mathbf{E} = \frac{t^3}{60^4} \cdot \frac{4^4}{3 \times 2} e^{-4t/60}$$

$$\mathbf{E} = \underline{\underline{3.2922 \times 10^{-6} t^3 e^{-0.0667t}}}$$

- N is not necessarily an integer.

The value of (decimal)! could be found by Γ function

$$\Gamma(z) = \int_0^{\infty} u^{z-1} e^{-u} du$$

$$\Gamma(n+1) = n!$$

$$\Gamma(x) = \frac{\Gamma(x+1)}{x}, \quad \Gamma(x) = (x-1)\Gamma(x-1)$$

$\Gamma(1 \leq x < 2)$ may be found in a handbook

Figure E14.4*b* shows the shape of this **E** curve.

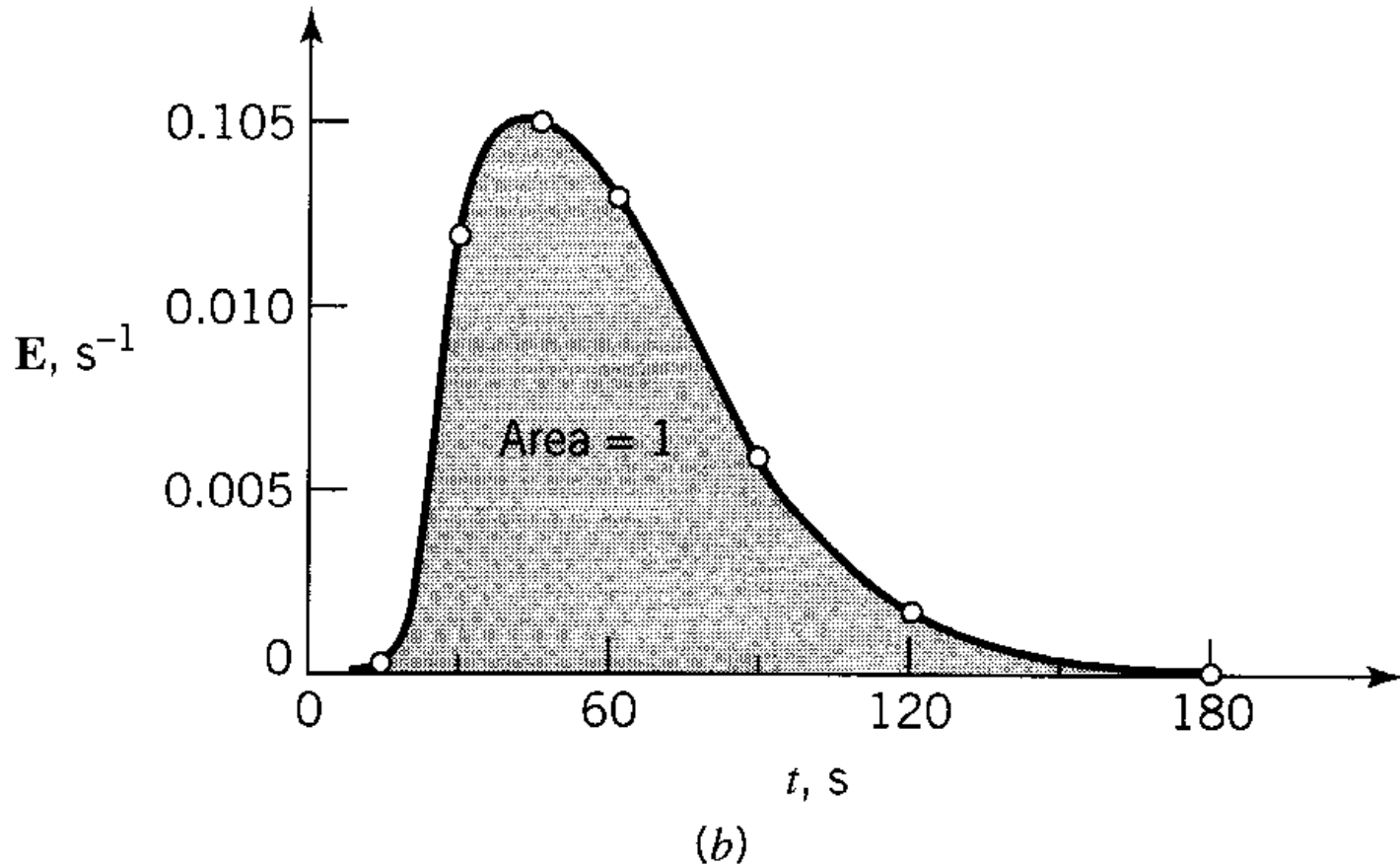


Figure E14.4*b*